





# Maintenance control strategies

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### Backround

- AS Tallinna Vesi WWTP is the biggest in Estonia, 460 000 end users
- Plant operates 24/7
- More than 3500 electrical, instrumentation and mechanical assets
- 50 employees (19 in maintenance team)



## Maintenance strategy

- 1. Everyone in plant participates in maintenance not just the maintenance team.
- 2. Maintenance software is used to manage maintenance activities.





Infor EAM (enterprise asset management software) for automating maintenance activities, inventory management and work orders.

#### Main benefits of asset maintenance system

- More effective maintenance schedules
- More planned maintenance, less reactive
- Assets lifetime increasing
- More valid investment decisions



Tallinna Vesi





# Maintenance strategy

- 3. Maintenance team managers are responsible for maintenance plans also for providing enough training to the staff to maintain competence of the team.
- 4. Workplace should be clean and organized.
- 5. To minimize the risks of unexpected failure we keep in stock critical equipment and spare parts and have framework contracts for maintenance.



## Conclusion

Good maintenance strategy means

- Less breakdowns
- Lower maintenance costs
- Safer workplace
- Better overall performance

